### DAICEL 3 µm CHIRALPAK® and CHIRALCEL® Analytical Columns

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#### OUTLINE

#### Challenges in Chiral Chromatography

#### • Solution

- Applications
- Summary

### Current Challenges in Chiral Chromatography: "Throughput"

Combinatorial discovery efforts in chiroscience:

Catalyst development Biotransformations Directed evolution Real-time reaction monitoring Clinical studies Quality control of pharmaceutical products

Serial sample processing in chiral chromatography high quality analytical information, but limited throughput.

Current Challenges in Chiral Chromatography: "Difficult Separations"

Diastereomeric mixtures Samples with challenging impurity profiles Low enantioselectivity

The current generation of CSPs suffers from relatively low efficiency, forcing researchers to seek more complex analytical solutions.

### Current Challenges in Chiral Chromatography



#### We can conquer them all. Just give us a call...



### Solution Columns Packed with Smaller Particles

3 μm particles provide lower plate height numbers than 5 μm particles, with the minimum plate height shifted to higher linear flow velocities.

Columns packed with 3 µm particles can be operated at higher flow velocities, with no significant loss in efficiency .

### **Applications High Throughput Chiral Analysis**



## DAICEL 3 µm Chiral Analytical Columns

5 µm DAICEL Packings

**Coated Phases** 

CHIRALPAK<sup>®</sup> AD-H CHIRALCEL<sup>®</sup> OD-H

CHIRALPAK<sup>®</sup> AD-RH CHIRALCEL<sup>®</sup> OD-RH

**Immobilized Phases** 

CHIRALPAK® IA CHIRALPAK® IC 3 µm DAICEL Packings

**Coated Phases** 

CHIRALPAK<sup>®</sup> AD-3 CHIRALCEL<sup>®</sup> OD-3

CHIRALPAK<sup>®</sup> AD-3R CHIRALCEL<sup>®</sup> OD-3R

**Immobilized Phases** 

CHIRALPAK<sup>®</sup> IA-3 CHIRALPAK<sup>®</sup> IC-3

### 3 μm DAICEL Chiral Columns

Identical enantioselectivity and retention behavior as the corresponding 5 µm materials

Increased efficiency (up to 60%)

Moderately higher pressure drop

Increased resolution for challenging chiral separations

Minimal loss in resolving power

#### CHIRALPAK® AD-3 vs. CHIRALPAK® AD-H



CHIRALPAK<sup>®</sup> AD-3 provides identical chiral recognition characteristics as compared to CHIRALPAK<sup>®</sup> AD-H, facilitating the direct transfer of method development efforts.

### CHIRALPAK® AD-3 vs. CHIRALPAK® AD-H



CHIRALPAK<sup>®</sup> AD-3 provides enhanced efficiency (40 - 60%) as compared to CHIRALPAK<sup>®</sup> AD-H

#### **Compatibility with Standard Chromatographic Equipment**

Benefits of columns packed with small particles may be compromised by extra column volume (ECV) effects of HPLC instruments.

Effects on CHIRALPAK<sup>®</sup> AD-3 columns tested using a dedicated ECV-optimized and an unmodified HPLC instrument with a weakly retained analyte ( $\alpha$ -(trifluoromethyl)benzylalcohol, k<sub>1</sub> = 0.89). n-hexanes/2-propanol 90:10 (v/v); 1 mL/min, 210 nm, 25°C)

CHIRALPAK® AD-3	Agilent 1200 SL (ECV optimized)		Agilent 1100 (unmodified)		Relative Loss (%)	
Column Size	N1	N2	N1	N2	N1	N2
250 x 4.6 mm I.D.	32030	30969	31360	30900	2.1	0.2
150 x 4.6 mm l.D.	15800	15620	15200	15160	3.9	2.9
50 x 4.6 mm l.D.	6660	6500	6360	6410	4.5	1.4

DAICEL 3 µm columns can be operated with conventional HPLC instruments without significant loss in efficiency.

# Pressure Drop of DAICEL 3 µm Chiral Columns

Pressure Drop on 50 x 4.6 mm I.D. CHIRALPAK AD-3 Columns



DAICEL 3  $\mu$ m columns in 50 x 4.6 mm I.D. format can be operated at high flow rates with all established mobile phase systems.

## **Applications: Fast Separation**





CHIRALPAK<sup>®</sup> AD-3 (50 x 4.6 mm l.D.) n-Hexane/2-propanol/diethylamine 90/10/0.1 (v/v/v); flow rate: 5.0 mL/min; UV-detection: 235 nm; temperature: 25C.

# **Applications: Fast Separation**



## **Applications: Fast Separation**



## High Throughput Chiral Analysis of Dichlorprop



Column: CHIRALPAK<sup>®</sup> AD-3 (50 x 4.6 mm I.D.); Mobile phase: hexane/2-propanol/trifluoroacetic acid 90/10/0.1 (v/v/v); UV-detection: 235 nm; Temperature: 25°C.

# Summary DAICEL 3 µm Analytical Chiral Columns

- Packed with DAICEL Quality and Performance
- High Speed Analysis
- Superior Resolution
- Fast Chiral Screening
- Rapid HPLC and SFC method development
- Both immobilized and coated phases available