# A novel high-throughput post-PCR DNA purification system for improving lab productivity

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#### Overview

The continued growth in the fields of genomic research and molecular diagnostics has created the need to improve the productivity of the mainframe liquid handling systems used in core research and clinical testing laboratories. Diffinity Genomics Inc.<sup>®</sup> has developed a novel molecular separation technology and functional pipette tip, the RapidTip<sup>®</sup>, which can be utilized with the Beckman Coulter Biomek<sup>®</sup> and other mainframe liquid handling systems to purify DNA from PCR samples at a dramatically improved rate of throughput with no additional capital investment.

#### Introduction

The single-step RapidTip technology enables the DNA purification process to begin and end with the same single (functional) pipette tip. DNA samples requiring purification are aspirated into the RapidTip, mixed for 60 seconds wherein proprietary materials within the RapidTip bind and immobilize impurities, such as unincorporated dNTP and primers from post-PCR reactions. The purified DNA is then dispensed from the RapidTip into the same sample plate for subsequent analysis. On-instrument purification time is reduced to 1 ½ minutes for up to 96 samples at a time.

#### Method

Manufacturer-recommended protocols for several existing purification products were identified and are shown below. The time required to execute these workflows on an 8 and 96-channel Beckman-Coulter Biomek FX® liquid handling system was then measured and reported as time to purified sample availability and samples purified per hour. We also reported the number of consumables used by each method as well as any additional items required to complete the purification process. Representative RapidTip purification performance data is shown at right.

Load EB Buffer Plate

Load QIA-Vac Plate

Load QIA-Quick Plate

Load pipette tips

Add PM Buffer

Vacuum 60 Sec

Add PE Buffer

Dry for 10 Min

Add EB Buffer

Incubate 60 Sec

Vacuum 5 Min

Blot QIA-Quick Plate

Load Receiver Plate

Pipett Tip

Particle Retainer

#### # AMPure<sup>®</sup>

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- Load Sample Plate Load Receiver Plate
- Load Buffer Plate
- 3 Load Eluent Plate 4
- Load Bead Plate
- 6 Load pipette tips
- Add Beads / Mix
- Incubate 5 Min
- Move to Magnet
- Incubate 2 Min
- Aspirate Supernatant Vacuum 60 Sec
- 12 Remove Magnet
- 13 Add Wash Buffer
- 14 Incubate 30 Sec
- Remove Wash Buffer 15
- Add Wash Buffer 16
- 17 Incubate 30 Sec 18
  - Remove Wash Buffer **Remove Receiver Plate**
- Add Wash Buffer 19
- 20 Incubate 30 Sec
- 21 Remove Wash Buffer
- 22 Dry 5 Min
- 23 Add Elution Buffer/Mix
- Move to Magnet 24
- 25 Incubate 1 Min
- Transfer Eluent 26
  - 27 **Remove Eluent Plate**

## Conclusions

A 12-24X reduction in sample turn-around time relative to existing purification systems

"Dirty" Sample

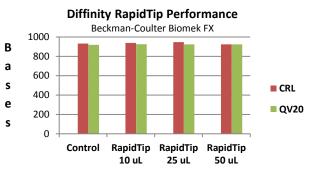
1. Prepare Samp

Dramatic increase in sample throughput at no additional capital cost, operator interventions, reagents or consumables

Shorter overall time to analysis and results due to rapid sample turn-around time and reduced interruption to sample workflows

Significantly reduced waste and environmental impact

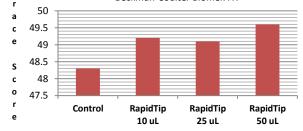




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### **Results – Sample Handling**

Performance Metric	AMPure	QIAquick	ExoSAP-IT	RapidTip
Time to first sample (Minutes	s): 20	27	35	1.5
Samples/Hour - 8 Channels :	≈ 220 <sup>1</sup>	≈ 180 <sup>2</sup>	≈ 150 <sup>3</sup>	320
Samples/Hour - 96 Channels :	: ≈ 290 <sup>1</sup>	≈ 220 <sup>2</sup>	≈ 180 <sup>3</sup>	3840
# Reagents:	3	3	1	-
# Pipette Tips per Sample:	13	6	2	1
# Plates per 96 samples:	4	6	2	1
Other Requirements:	Cold Storage	Vacuum Manifold	Cold Storage	
	Magnetic Plate	Plate Mover	Thermo Cycler	
F	Plate Mover		Plate Move	er

Note 1: Limited by number of magnetic plates and plate manipulators (One each is assumed above) Note 2: Limited by number of vacuum manifolds (One is assumed above)

Note 3: Limited by number of thermo-cycling manifolds (One is assumed above)

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QIAquick® ExoSAP-IT® Load Sample Plate Load Sample Plate Load PM Buffer Plate Load Enzyme Plate Load PE Buffer Plate Load pipette tips

Add Enzyme to Sample

Incubate 15 Min (37C)

Incubate 15 Min (80C)

**Remove Sample Plate** 

**RapidTip**<sup>®</sup> Load Sample Plate Load RapidTips Mix Sample 60 Sec **Remove Sample Plate** 



**Diffinity RapidTip for PCR Purification** 

"Clean" Sample